- 72 -What is claimed is: A projection-type display device, comprising at least: a first reflection-type image-forming means for 5 spatially modulating and reflecting an incident first illumination light to emit a first optical image, a second reflection-type image-forming means for spatially modulating and reflecting an incident second illumination light to emit a second optical image, 10 a wavelength separation mirror for reflecting illumination light of a predetermined wavelength in incident light and emitting it as said first illumination light to said first reflection-type image-forming means and transmitting the remaining illumination light and 15 emitting it as said second illumination light to said second reflection-type image-forming means so as to reflect said first optical image and transmit said second optical image and emit said first and second optical images so as to follow the optical path of said incident 20 light in reverse, a projection optical system for projecting said first and second optical images, a light source for emitting predetermined light to said wavelength separation mirror as said incident 25 light, and

- 73 a light separating means for emitting said incident light emitted from said light source to said wavelength separation mirror and emitting the first and second optical images incident from said wavelength 5 separation mirror to said projection optical image, the inclination of the wavelength separation mirror set so that the optical axis of the light incident on the wavelength separation mirror and the optical axis of the first optical image becomes smaller than 90 10 degrees. A projection-type display device as set forth 2. in claim 1, wherein: said first reflection-type image-forming means emits said first optical image with a plane polarization 15 rotated with respect to the incident light and a polarization filter for selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of said light incident on said first reflection-type image-forming 20 means is arranged between said light source and said light separating means. З. A projection-type display device as set forth in claim 1, wherein said first reflection-type image-forming means emits said first optical image with a plane polarization 25

- 74 rotated with respect to the incident light and a polarization filter for selectively transmitting incident light of a plane polarization corresponding to the plane polarization of said first optical image is arranged between said projection optical 5 system and said light separating means. A projection-type display device as set forth in claim 1, wherein said first reflection-type image-forming means 10 emits said first optical image with a plane polarization rotated with respect to the incident light, a first polarization filter for selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of said light 15 incident on said first reflection-type image-forming means is arranged between said light source and said light separating means, and a second polarization filter for selectively transmitting incident light of a plane polarization 20 corresponding to the plane polarization of said first optical image is arranged between said projection optical system and said light separating means. 5. A projection-type display device, comprising at least: 25 a first reflection-type image-forming means for

- 75 spatially modulating and reflecting an incident first illumination light to emit a first optical image, a second reflection-type image-forming means for spatially modulating and reflecting an incident second illumination light to emit a second optical image, 5 a third reflection-type image-forming means for spatially modulating and reflecting an incident third illumination light to emit a third optical image, a first wavelength separation mirror for 10 reflecting illumination light of a predetermined wavelength in incident light and emitting it as said first illumination light to said first reflection-type image-forming means and transmitting and emitting the remaining illumination light so as to reflect said first 15 optical image and transmit said second and third optical images and emit said first, second, and third optical images so as to follow the optical path of the incident light in reverse, a second wavelength separation mirror for 20 reflecting illumination light of a predetermined wavelength in light transmitted through said first wavelength separation mirror and emitting it as said second illumination light to said second reflection-type image-forming means and transmitting the remaining 25 illumination light and emitting it as said third

- 77 separation mirror and the optical axis of said second optical image becomes smaller than 90 degrees. A projection-type display device as set forth 6. in claim 5, wherein: 5 said first reflection-type image-forming means emits said first optical image with a plane polarization rotated with respect to the incident light and a polarization filter for selectively transmitting illumination light of a plane polarization 10 corresponding to the plane polarization of said light incident on said first reflection-type image-forming means is arranged between said light source and said light separating means. A projection-type display device as set forth 15 in claim 5, wherein said first reflection-type image-forming means emits said first optical image with a plane polarization rotated with respect to the incident light and a polarization filter for selectively 20 transmitting incident light of a plane polarization corresponding to the plane polarization of said first optical image is arranged between said projection optical system and said light separating means. 8. A projection-type display device as set forth 25 in claim 5, wherein

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said first reflection-type image-forming means emits said first optical image with a plane polarization rotated with respect to the incident light,

a first polarization filter for selectively

transmitting illumination light of a plane polarization
corresponding to the plane polarization of said light
incident on said first reflection-type image-forming
means is arranged between said light source and said
light separating means, and

a second polarization filter for selectively transmitting incident light of a plane polarization corresponding to the plane polarization of said first optical image is arranged between said projection optical system and said light separating means.

9. A projection-type display/device, comprising:

a reflection-type image forming means for spatially modulating and reflecting illumination light of a predetermined plane polarization to emit an optical image with a plane polarization rotated with respect to the plane polarization of the illumination light,

a projection optical system for projecting said optical image,

a light source for emitting said illumination light, and

a light separating means for emitting said

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- 79 illumination light emitted from said light source toward said reflection-type image-forming means and emitting said optical image emitted from said reflection-type image-forming means to said projection optical system, 5 a polarization separation element for selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of the light incident on said reflection-type image-forming means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization 10 arranged between said light source and said light separating means. 10. A projection-type display device as set forth in claim 9, wherein said polarization separation element is formed on an incident facet of the illumination light 15 of said light separating means. A projection-type display device, comprising: a reflection-type image-forming means for spatially modulating and reflecting illumination light of a predetermined plane polarization to emit an optical 20 image with a plane polarization rotated with respect to the plane polarization of the illumination light, a projection optical system for projecting said optical image, 25 a light source for emitting said illumination

- 80 light, and a light separating means for emitting said illumination light emitted from said light source toward said reflection-type image-forming means and emitting said optical image emitted from said reflection-type image-forming means to said projection optical system, a polarization separation element for selectively transmitting incident light of a predetermined plane polarization corresponding to the plane polarization of said optical image and selectively 10 reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said projection optical system and said light separating means. 15 A projection-type display device as set forth 12. in claim 11, wherein said polarization separation element is formed on an emission facet of the optical image of said light separating means. 13. A projection-type display device, comprising: 20 a reflection-type image-forming means for spatially modulating and reflecting illumination light of a predetermined plane polarization to emit an optical image with a plane polarization rotated with respect to the plane polarization of the illumination light, 25 a projection optical system for projecting said

- 81 optical image, a light source for emitting said illumination light, and a  $\mathbf{l}$ ight separating means for emitting said illumination light emitted from said light source toward 5 said reflection-type image-forming means and emitting said optical image emitted from said reflection-type image-forming means to said projection optical system, a first polarization separation element for 10 selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of the light incident on said reflection-type image-forming means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization 15 arranged between said light source and said light separating means, a second polarization separation element for selectively transmitting incident light of a predetermined plane polarization corresponding to the 20 plane polarization of said optical image and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said projection optical system and said light separating means. 25 A projection-type display device as set forth 14.

- 82 in claim 13, wherein said first polarization separation element is formed on an incident facet of the illumination light of said light separating means. 15. A projection-type display device as set forth in claim 13, wherein said second polarization separation element is formed on an emission facet of the optical image of said light separating means. A projection-type display device as set forth in claim 13, wherein 10 said first polarization separation element is formed on an incident facet of the illumination light of said light separating means, and said second polarization separation element is formed on an emission facet of the optical image of said 15 light separating means. 17. A projection-type display device, comprising: a reflection-type image-forming means for spatially modulating illumination light of a predetermined plane polarization to emit an optical image with a plane polarization rotated with respect to the 20 plane polarization of the illumination light, a projection optical system for projecting said optical image, a light source for emitting said illumination 25 light, and

a polarization beam splitter for emitting said illumination light emitted from said light source toward said reflection-type image-forming means and emitting a predetermined polarization component in the optical light incident from said reflection-type image-forming means to said projection optical system,

said polarization beam splitter being formed by a member satisfying the following relationship:

 $5.00x10^{2} \ge K \cdot \alpha \cdot E \cdot \frac{Cp}{\rho} \int_{\lambda_{2}}^{\lambda_{1}} (1 - T) d\lambda$ 

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where, K: photoelasticity constant of said member  $(nm/mm \cdot mm^2/N)$ ,

 $\alpha\colon$  linear expansion coefficient of said member (10-6/K),

E: Young's modulus of said member (103N/mm2),

 $\lambda$ : wavelength of the illumination light (nm),

 $\label{eq:tau} \textbf{T: internal transmittance of said member at the}$  wavelength  $\lambda_{\text{\tiny{A}}}$ 

 $\rho$ : specific gravity of said member (g/cm<sup>3</sup>), and Cp: specific heat of said member (J/g·k),

the integration range in Equation being a range

of the light absorption wavelength band of the member.

18. A projection-type display device as set forth in claim 17, wherein said light absorption wavelength

- 84 band is a range of 420 nm to 500 nm. 19. A projection-type display device as set forth in claim 17, wherein a polarization separation element for selectively transmitting illumination light of a 5 plane polarization corresponding to the plane polarization of the light incident on said reflectiontype image-forming means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said light source and 10 said polarization beam splitter. 20. A projection-type display device as set forth in claim 19, wherein said polarization separation element is formed on an incident facet of the illumination light of said polarization beam splitter. 15 21. A projection-type display device as set forth in claim 17, wherein a polarization separation element for selectively transmitting incident light of a predetermined plane polarization corresponding to the plane polarization of said optical image and selectively 20 reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said projection optical system and said polarization beam splitter. 22. A projection-type display device as set forth 25 in claim 21, wherein

- 85 said polarization separation element is formed on an emission facet of the optical image of said polarization beam splitter. A projection-type display device as set forth in claim 17, wherein 5 a first polarization separation element for selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of the light incident on said reflection-type image-forming 10 means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said light source and said polarization beam splitter and / a second polarization separation element for 15 selectively transmitting incident light of a predetermined plane polarization corresponding to the plane polarization of said optical image and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between 20 said projection optical system and said polarization beam splitter. 24. A projection-type display device as set forth in claim 23, wherein said first polarization separation element formed on to an incident facet of the 2.5 illumination light of said polarization beam splitter.

- 86 -25. A projection-type display device as set forth in claim 23, wherein said second polarization separation element is formed on an emission facet of the optical image of said polarization beam splitter. 5 26. A projection-type display device as set forth in claim 23, wherein said first polarization separation element is formed on an incident facet of the illumination light of said polarization beam splitter and 10 said second polarization separation element is formed on an emission facet of the optical image of said polarization beam splitter. A projection-type display device, comprising: a plurality of reflection-type image-forming means each of which for spatially modulating incident 15 light of a predetermined wavelength and emitting an optical image with a plane polarization rotated with respect to the plane polarization of the incident light, a light source for emitting illumination light, 20 a dichroic prism for emitting illumination light emitted from said light source to said plurality of reflection-type image-forming means based on wavelength and emitting said optical images incident from said plurality of reflection-type image-forming means so as to 25 run in reverse along the optical axis of said

illumination light,

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a projection optical system for projecting said optical images, and

a polarization beam splitter for emitting said

illumination light emitted from said light source toward

said dichroic prism and emitting a predetermined

polarization component in said optical images incident

from said dichroic prism to said projection optical

system,

said polarization beam splitter and/or said dichroic prism being formed by a member satisfying the following relationship:

$$5.90 \times 10^{2} \ge K \cdot \alpha \cdot E \cdot \frac{Cp}{\rho} \int_{\lambda_{2}}^{\lambda_{1}} (1 - T) d\lambda$$

where, K: photoelasticity constant of said member (nm/mm·mm²/N),

 $\alpha\colon$  linear expansion coefficient of said member (10  $^{\text{-6}}/\text{K})\,,$ 

E: Young's modulus of said member  $(10^3 N/mm^2)$ ,

 $\lambda$ : wavelength of the illumination light (nm),

T: internal transmittance of said member at the wavelength  $\boldsymbol{\lambda}$  ,

 $\rho$ : specific gravity of said member (g/cm³), and Cp: specific heat of said member (J/g·k),

- 88 the integration range in Equation being a range of the light absorption wavelength band of the member. 28. A projection-type display device as set forth in claim 27, wherein said light absorption wavelength band is a range of 420 nm to 500 nm. 29. A projection-type display device as set forth in claim 27, wherein a polarization separation element for selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of the light incident on said reflection-10 type image-forming means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said light source and said polarization beam splitter. 30. A projection-type display device as set forth 15 in claim 29, wherein said polarization separation element is formed on an incident facet of the illumination light of said polarization beam splitter. A projection-type display device as set forth in claim 27, wherein a polarization separation element 20 for selectively transmitting incident light of a predetermined plane polarization corresponding to the plane polarization of said optical image and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between 25

- 89 said projection optical system and said polarization beam splitter. 32. A projection-type display device as set forth in claim 31, wherein said polarization separation element is formed 5 on an emission facet of the optical image of said polarization beam splitter. 33. A projection-type display device as set forth in claim 27, wherein a first polarization separation element for 10 selectively transmitting illumination light of a plane polarization corresponding to the plane polarization of the light incident on said reflection-type image-forming means and selectively reflecting the component of the plane polarization orthogonal to that plane polarization 15 arranged between said light source and said polarization beam splitter and a second polarization separation element for selectively transmitting incident light of a predetermined plane polarization corresponding to the 20 plane polarization of said optical image and selectively reflecting the component of the plane polarization orthogonal to that plane polarization arranged between said projection optical system and said polarization beam 25 splitter.

- 34. A projection-type display device as set forth in claim 33, wherein said first polarization separation element is formed on an incident facet of the illumination light of said polarization beam splitter.
- 35. A projection-type display device as set forth in claim 33, wherein said second polarization separation element is formed on an emission facet of the optical image of said polarization beam splitter.
- 36. A projection-type display device as set forth

  10 in claim 33, wherein

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said first polarization separation element is formed on an incident facet of the illumination light of said polarization beam splitter and

said second polarization separation element is

formed on an emission facet of the optical image of said

polarization beam splitter.